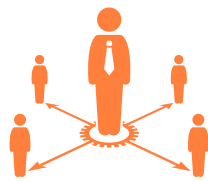


Environmental Life Cycle Business Model Canvas

**SUPPLIES AND
OUT-SOURCING**



PRODUCTION



FUNCTIONAL VALUE



END-OF-LIFE



USE PHASE



MATERIALS



DISTRIBUTION



ENVIRONMENTAL IPMACT



ENVIRONMENTAL BENEFITS

